



## AMINES & PLASTICIZERS LIMITED

'D' BUILDING, Shivsagar Estate,  
Dr. Annie Besant Road, Worli,  
Mumbai - 400 018. India.

Phone: +91 22 24935282/87/88  
Fax: +91 22 24938162  
Email: amines@vsnl.com

### GENERAL SPECIFICATION OF AMEXOL™ SOLVENT

#### Specification

Appearance	:	Transparent Yellow
Assay as AMEXOL™	:	> 97 % w/w
Water	:	< 1% w/w
Colour	:	Colourless to yellowish
Odour	:	Mild
Solubility in water	:	Completely miscible

#### Physical Properties :

Specific Gravity @ 20/20 <sup>0</sup> C	:	1.02 to 1.04
Flash Point (COC)	:	> 130 <sup>0</sup> C

#### Applications :

Gas “sweetening” for the absorption of H<sub>2</sub>S, COS, Mercaptans and / or CO<sub>2</sub> from process gas streams

#### Packing :

Available in road tankers, bulk containers or mild steel drums containing 200/230 kg.  
Net. 1 x 20'FCL = 80 drums of 200/230 Kgs Nett. wt.

#### Health and Safety :

Liquid has irritant effect on skin and prolonged contact may cause discomfort and local redness. Vapour is harmful and irritant effect on eyes.



## **AMINES & PLASTICIZERS LIMITED**

'D' BUILDING, Shivsagar Estate,  
Dr. Annie Besant Road, Worli,  
Mumbai - 400 018. India.

Phone: +91 22 24935282/87/88  
Fax: +91 22 24938162  
Email: amines@vsnl.com

:: page 2 ::

### **Protective devices :**

Goggles giving complete protection to eyes. Plastic or synthetic rubber gloves. Eyewash bottle with clean water. Suitable respiratory device when necessary.

### **Action in case of spillage :**

If exposed to fire, keep containers cool by spraying with water. Extinguish with carbon dioxide, foam, dry chemicals, alcohol resistance foams (ATC type) or water spray. Burning amines evolve toxic gases. Use adequate respiratory device.

### **First Aid :**

Swallowing - Do not induce vomiting. Seek medical treatment

Skin contact- Rinse affected area with large amount of water.

Eye contact - Immediately flush eyes with plenty of water for at-least 15 minutes. In the meantime, get medical attention in order to prevent lasting effects.

Inhalation -Move the injured person into fresh air. Seek medical advice.

AMEXOL <sup>TM</sup> is a Trademark of the Amines and Plasticizers Ltd, Mumbai - India

### **Disclaimer :**

The information contained herein based on the present states of our knowledge and does not therefore guarantee certain properties. Recipients of our products must take responsibility for observing existing proprietary rights, laws and regulations. Further, the data on physical properties presented above have been compiled from our own measurements or taken from printed literature and the values quoted are not binding for our products.